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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/680,401	10/05/2000	Seinosuke Mizuno	198224USOX	1884
22850	7590 12/29/2003		EXAMINER	
OBLON, SPIVAK, MCCLELLAND, MAIER & NEUSTADT, P.C.			DICUS, TAMRA	
1940 DUKE S	STREET IA, VA 22314		ART UNIT .	PAPER NUMBER
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			1774	
			DATE MAILED: 12/29/2003	

Please find below and/or attached an Office communication concerning this application or proceeding.

,	Application No.	plicant(s)	
	09/680,401	MIZUNO ET AL.	\mathcal{C}
Office Action Summary	Examiner	Art Unit	-NF
_	Tamra L. Dicus	1774	\vee $\langle \chi \rangle$
Th MAILING DATE of this communication app		l I	dress
Period for Reply			
A SHORTENED STATUTORY PERIOD FOR REPL THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a repl - If NO period for reply is specified above, the maximum statutory period - Failure to reply within the set or extended period for reply will, by statute - Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be tim y within the statutory minimum of thirty (30) day will apply and will expire SIX (6) MONTHS from , cause the application to become ABANDONE	nely filed s will be considered timely the mailing date of this co D (35 U.S.C. § 133).	
Status	,		
1)⊠ Responsive to communication(s) filed on <u>06 C</u>	<u> 2003</u> .		
2a) ☐ This action is FINAL . 2b) ☑ This	action is non-final.		
3) Since this application is in condition for allowa closed in accordance with the practice under I			ments is
Disposition of Claims			
4) Claim(s) 20-23 is/are pending in the application	n.		
4a) Of the above claim(s) is/are withdra		•	
5)☐ Claim(s) is/are allowed.		•	
6)⊠ Claim(s) 20-23 is/are rejected.			
7) Claim(s) is/are objected to.			
8) Claim(s) are subject to restriction and/o	or election requirement.	-	
Application Papers			
9)☐ The specification is objected to by the Examine	er.		
10)☐ The drawing(s) filed on is/are: a)☐ acc	epted or b) \square objected to by the l	Examiner.	
Applicant may not request that any objection to the	drawing(s) be held in abeyance. See	e 37 CFR 1.85(a).	
Replacement drawing sheet(s) including the correc	tion is required if the drawing(s) is obj	jected to. See 37 CF	R 1.121(d).
11) The oath or declaration is objected to by the E	caminer. Note the attached Office	Action or form PT	O-152.
Priority under 35 U.S.C. §§ 119 and 120			
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of:	n priority under 35 U.S.C. § 119(a)-(d) or (f).	
1. Certified copies of the priority document	s have been received.		
2. Certified copies of the priority document			
 Copies of the certified copies of the prio application from the International Burea 	u (PCT Rule 17.2(a)).		Stage
* See the attached detailed Office action for a list	•		annlination)
13) Acknowledgment is made of a claim for domest since a specific reference was included in the fir 37 CFR 1.78.			
a) 🔲 The translation of the foreign language pro	ovisional application has been rec	eived.	
14) Acknowledgment is made of a claim for domest reference was included in the first sentence of the			
Attachment(s)			
1) X Notice of References Cited (PTO-892)	4) Interview Summary	(PTO-413) Paper Note	-\ -\
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	5) Notice of Informal P		
3) Information Disclosure Statement(s) (PTO-1449) Paper No(s)	6) 🗌 Other: .	., .,	•

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DETAILED ACTION

The rejections are withdrawn due to Applicant's arguments. Cancellation of claims 1-19 are acknowledged.

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 20-21 are rejected under 35 U.S.C. 103(a) as being unpatentable over USPN 4,480,066 to Davis et al. in view of USPN 4,891,267 to Takahashi et al.
- Davis teaches a rubber composition having adhesion of rubber to reinforcing metal such as brass-plated wire (col. 3, lines 24-55). At col. 3, lines 32-36, the rubber is vulcanized (equivalent to a heat treated adhesive). Davis teaches the adhesive comprising chlorinated rubber and chlorosulfonated polyethylene rubber to provide flexible and strong thermally stable bonds between rubber and metal. See col. 3, line 52-col. 4, line 11. A blend of chlorinated rubbers can also be used. See col. 8, line 50-65. Davis does not teach the composition to be a shrinkage control material, however, since the same materials are employed, they are considered equivalents.

Davis does not teach a specific thickness of adhesive within 5 to 25 microns or 12-22 microns. Takahashi teaches a metal wire coated with a heat-treated adhesive layer at col. 7, lines 22-33 to reinforce rubber materials. Takahashi also provides motivation to vary adhesive thickness due to a heat treatment at col. 9, lines 4-52. It would have been obvious to one of

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ordinary skill in the art to produce a thickness between a range of 5 to 25 microns, since it has been held that discovering an optimum value of a result effective variable involves only routine skill in the art. *In re Boesch*, 617 F.2d 272. The thickness effects the adhesion strength.

- 4. Claims 23-24 are rejected under 35 U.S.C. 103(a) as being unpatentable over USPN 4,480,066 to Davis et al. in view of USPN 4,891,267 to Takahashi et al. and USPN 4,478,777 to Hoppie et al and further in view of USPN 4,331,496 to Orndorff, Jr.
- Davis teaches a rubber composition having adhesion of rubber to reinforcing metal such as brass-plated wire (col. 3, lines 24-55). At col. 3, lines 32-36, the rubber is vulcanized (equivalent to a heat treated adhesive). Davis teaches the adhesive comprising chlorinated rubber and chlorosulfonated polyethylene rubber to provide flexible and strong thermally stable bonds between rubber and metal. See col. 3, line 52-col. 4, line 11. A blend of chlorinated rubbers can also be used. See col. 8, line 50-65. Davis does not teach the composition to be a shrinkage control material, however, since the same materials are employed, they are considered equivalents.

Davis does not teach a specific thickness of adhesive within 5 to 25 microns or 12-22 microns. Takahashi teaches a metal wire coated with a heat-treated adhesive layer at col. 7, lines 22-33 to reinforce rubber materials. Takahashi also provides motivation to vary adhesive thickness due to a heat treatment at col. 9, lines 4-52. It would have been obvious to one of ordinary skill in the art to produce a thickness between a range of 5 to 25 microns, since it has been held that discovering an optimum value of a result effective variable involves only routine skill in the art. *In re Boesch*, 617 F.2d 272. The thickness effects the adhesion strength.

6. Davis does not teach an elastomeric extruded layer around the periphery of a shrinkage

control material. Orndorff provides a bearing assembly having a brass wire core surrounded by an elastomeric extruded layer adjacent to vulcanized rubber. See col. 4, line 35-65. Orndorff

explains elastomeric material may be extruded. See also col. 4, lines 10-15. It would have been

obvious to one of ordinary skill in the art to modify the wire of Davis to include an elastomeric

extruded periphery because Orndorff teaches these materials and structures are conventional

reinforcements for brass and provides additional strength.

Response to Arguments

7. Applicant's arguments have been considered but are moot in view of the new ground(s)

of rejection.

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Tamra L. Dicus whose telephone number is (703) 305-3809. The

examiner can normally be reached on Monday-Friday, 7:00-4:30 p.m., alternate Fridays.

supervisor, Cynthia Kelly can be reached on (703) 308-0449. The fax phone number for the

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

organization where this application or proceeding is assigned is (703) 746-8329.

Any inquiry of a general nature or relating to the status of this application or proceeding

should be directed to the receptionist whose telephone number is (703) 308-0661.

Tamra L. Dicus Examiner Art Unit 1774

December 15, 2003

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